

WHAT MAKES OUR SAFETY SHOES SO SPECIAL



SAFETY FOOTWEAR

PASSIONATE ABOUT YOUR HEALTH

VITAL BACK SYSTEM FOOT CLIMATE TECHNOL FITTING SYSTEM



THE SECURA VARIO® SYSTEM.

The protection of your back starts at the extreme end of the body - the heel. Our heel shock absorption, which is exchangeable and individually tailored to the weight and the stress of the wearer, can reduce the pressure load in the shoe to a natural level. The feet tire less quickly, and in addition, the locomotor system is sensibly discharged. The five weight modules can be easily exchanged by the wearer and can therefore always be adapted to the weight. Their geometry is shaped in such a manner that a loss of effectiveness is almost excluded

AMAZINGLY SIMPLE. PROVEN MILLIONS OF TIMES.

The unique and highly effective SECURA VARIO® system offers a significant stress relief for the muscles in the locomotor system.













up to 57 kg

up to 79 kg

up to 91 kg

up to 105 kg

over 105 kg



DEVELOPED WITH PASSION. **SCIENTIFICALLY** TESTED.

THE SECURA VARIO® HFFL SHOCK ABSORPTION.

The positive effects of the SECURA VARIO® heel shock absorption have been proven in a scientific study at the University Hospital of Jena.

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VITAL BACK SYSTEM FOOT CLIMATE TECHNOLOGY FITTING SYSTEM

PROTECTION FROM ANKLE TWISTING - NATURALLY IMPROVED.

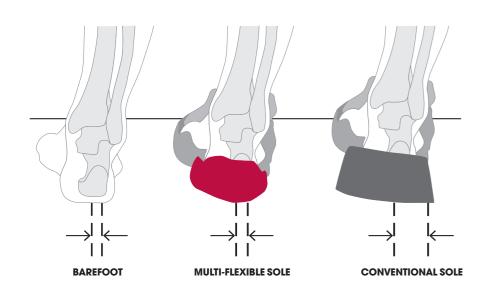
In view of the period of his evolution, man has only recently started to protect his feet with shoes. However, the imposed and hardly variable position in a conventional shoe influences the natural movement of the foot.

The landing foot slightly rolls inward to evenly spread the impact forces. This natural movement is called pronation. If the foot rolls inwards more than normal, this is called overpronation. If, on the other side, the foot rolls outward, this is called supination.

Initially, shoe concepts aimed at correcting overpronation or supination. A neutral way of walking was supposed to better coordinate the walking movement with the rest of the body and minimize the risk of accidents. Today, we know that individual pronation patterns cannot be changed automatically. Therefore, modern shoe concepts intervene as little as possible in the natural course of movement. To minimize the risk of accidents, the maximal pronation is less relevant than the force with which the foot is pushed into this pronation movement.

With flexible sole materials and an intelligent heel and outsole conception, we avoid negative, force-increasing influences in our safety shoes. Slow and regular force changes support the natural course of movement.

OUR INNOVATIVE CONCEPT FOR PREVENTION: INTELLIGENT REDUCTION OF LEVER ARMS.



As with a pulley, conventional outsoles increase the force impact on the biological structures of the foot and the core muscles.

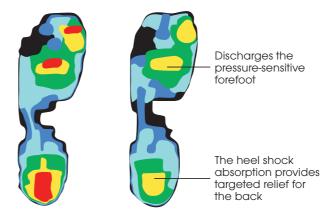
The conception of heel and outsole in connection with flexible materials makes sure that these force vectors, so-called lever arms, are hardly greater that when walking barefoot. This means that your performance capacity is actively maintained. STEITZ SECURA has integrated these insights in its ergonomic concept in cooperation with Prof. Dr. Markus Walther, Medical Director & Chief Physician of Schön Klinik München Harlaching.

VARIO MULTIFLEX®.

CLOSE TO THE BAREFOOT FEELING.

The locomotor system is configured to a load corresponding to the barefoot situation. On one hand, the Multiflex technology operates to compensate the difference between the natural floor and hard industry floors, and on the other hand to achieve maximum flexibility where the foot is most flexible as well: at the level of the metatarso-phalangeal joints. Here, the soft cushioning of the forefoot protects from the occurrence of forefoot problems, in particular with increasing age.





Conventional Multiflex Technology

Pressure distribution in the shoe (red = high pressure load)

MULTIFLEX TECHNOLOGY.

FOR THE EXTRA MILE.

The Multiflex technology is the combination of stress-adapted heel shock absorption and effective forefoot damping.

The individually coordinated damping helps to optimally steer the pretension of the muscles and to avoid peak loads, in particular overloads.

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VITAL BACK SYSTEM FOOT CLIMATE TECHNOLOGY FITTING SYSTEM

COMMITMENT TO PERFECTION.

STEITZ SECURA's safety shoes are technological masterpieces. All current models are lever-arm-reduced, most of them have multizone and heel damping as standard. In addition, there are individual features for different uses and sectors. Particularly light, particularly surefooted or slip-resistant, particularly flexible – our safety shoes correspond to the requirements of the respective job. Therefore, in our model range, you will find safety shoes for allround uses, heavy-duty models with optional midfoot protection and protection from electro-static discharge, special shoes for casters and welders, waterproof shoes, Emergency Services Collection, Specially designed ladies range, clinical areas white range, metal free shoes and much more.

Most people are on their feet all day to give the maximum performance to their job, this can often result in back problems, the feet are aching, and maybe, even severe symptoms arise. Indeed, locomotor disorders are among the most frequent causes of sick leaves at work. Nobody needs them in his private life either. Take farewell from your back pain: Help prevent this by wearing the correct shoes!

Safety shoes are like tools. First you think: "To start with, it does not have to be anything special. As long as it holds for a while and fulfills its purpose." Then you realize that it is in fact very strenuous with the wrong equipment. With tools that do not function properly or with safety shoes that do not fit correctly. That start to pinch after a few hours, provide no comfort – and that you want to take off your shoes as quickly as possible after work.

The insight: as a professional, you should not only work with the best tools, but also enjoy optimal safety shoes. After all, you stand and walk in them all day long and still want to be comfortable after hours. The right safety shoes are the ones that you do not feel and that you would still keep on even after a tough day. A partner who helps to do the job well and to stay healthy and fit. Back troubles have no chance then.

This means: your shoe should adapt to you, not vice versa. That's exactly how STEITZ SECURA safety shoes function. Our multi-width system enables every foot, even if thin or extra-wide, to fit into the shoe and find stability there.

The weight-dependent SECURA VARIO® heel shock absorption reduces pressure stress in the shoe, provides targeted relief for the back and reduces fatigue symptoms. And the multi-zone damping VARIO MULTIFLEX® additionally discharges the forefoot.

Megatrend prevention: it has long been a motivation and passion for us

No chance for pain: in the development of our safety shoes, we pay particular attention to the prevention of complaints. This premature action avoids pains and their therapy – for healthy, motivated employees with less days of absence. For the most frequent cause of times of sick leave in the industrialized nations are muscle-skeletal affections, in particular back pains.

"For the prevention and treatment of back pain, ergonomically correct products are an important, but often neglected factor. According to a survey among 1000 orthopedists, 96 % of the respondents therefore even recommend to their patients the targeted purchase of ergonomically sound products, in particular if they bear the AGR quality label." A statement from Aktion Gesunder Rücken e.V.,

STEITZ SECURA's safety shoes are the only ones that are recommended by AGR as particularly healthy for the back. We know: the prevention of back problems starts with the right shoes. They do not only have to fit the wearer like a glove, but be also adapted to the respective use. With our vital back system, we have developed a preventively effective concept in which the focus lies on the complete locomotor system with its neuronal control. It is crucial in this context that the effect is maintained throughout almost the entire lifetime of our safety shoes.

We have been working with experts from medicine and science for years and subject our safety shoes and their mechanisms of action to the strictest test criteria, which go far beyond the required norms. That is the only way for us to gain well-founded insights for the benefit of the future wearer.

TESTED AND APPRECIATED:

The association Aktion Gesunder Rücken e. V. has awarded the quality label of Aktion Gesunder Rücken as particularly back-saving to the SECURA VARIO® system. This makes us proud, for Aktion Gesunder Rücken e. V. has developed strict criteria for that and closely cooperates with physicians, health insurance funds and the main professional associations. Our safety shoes with the SECURA VARIO® system are the only ones that fulfill their strict requirements!



Tested and recommended by the forum Gesunder Rücken - besser leben e.V. and the Federal Association of German Back Training Schools (Bundesverband deutscher Rückenschulen (BdR) e.V.). Additional information at: AGR e.V. - Stader Str. 6 - 27432 Bremervörde Tel. +49 (0)4761/92 63 580 - www.agr-ev.de

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VARIO REBOUND THE NEW STEITZ TECHNOLOGY.

NEW!

VARIO REBOUND

You want more than unique, weight-adapted heel shock absorption?

Here you are: our SECURA-VARIO® technology - now with intelligent rebound properties.

You can expect a revolution in soles!

How can you combine functions with each other which are actually contradictory?

On one hand, the following properties are important in every step movement:

• Stability • Roll-over properties • Comfort

On the other hand, the individual, weight-adapted damping in the heel area has the highest priority for us. This sustainably saves the back. Thanks to the scientifically validated, weight-dependent heel shock absorption SECURA VARIO®, which has proven millions of times, our engineers and designers had the required technical advance to elaborate the perfect combination of rebound properties and individual damping performance: they gave birth to the unique **VARIO REBOUND** technology.

The principle:

Optimal damping in the heel area and effective return of energy in the forefoot – for you, this means: maximum comfort plus stability.

Our special shoe construction reduces lever arms.

This provides your foot with maximum stability in the shoe and tangible relief.

We at STEITZ SECURA are very proud of these unique characteristics.



Shoes with the **VARIO REBOUND** technology are marked with the following symbol:



THE REVOLUTION IN SOLES - VARIO REBOUND:

You can find additional details on VARIO REBOUND directly here: https://steitzsecura.com/en/variorebound



- ✓ High energy return rate leads to reduced effort in every step
- Excellent weight-adapted damping properties
- ✓ Wear-free sole technology and long-lasting quality
- Reduced weight due to low material density
- Free from material fatigue and therefore longer lifetime
- ✓ Unchanged comfort properties down to -25°C
- Free from solvents and silicone, therefore suitable for allergy sufferers



THE COMBINED REBOUND EFFECT – WALKING ECONOMY ON A TOTALLY NEW LEVEL.

The newly developed midsole material with rebound effect returns a very high part of the energy spent by the wearer. Thanks to that, the wearer experiences a considerable reduction of muscle fatigue - even over long distances or a long working day. In addition, the outsole made of soft TPU optimizes the power transmission in the step sequence.

Phase 1:

Weight-adapted damping in heel area by the SECURA VARIO® System.

Phase 2:

Even charge spreading over the whole walking area.

Dhasa 3:

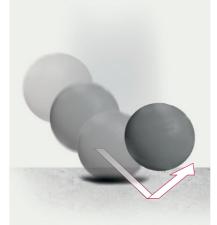
Roll-over movement via the forefoot, the metatarsophalangeal joint and the big toe. Here, the rebound material in the midfoot and forefoot area supports the lever force for the next step.





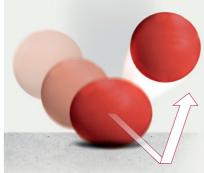


STANDARD SOLE MATERIAL



AL REBOUND SOLE MATERIAL

- Higher energy return
- Higher damping effect
- Lower weight
- More flexibility



VITAL BACK SYSTEM WITH REBOUND:

With the ultra-modern multi-section-injection procedure, we have managed to integrate rebound material into the sole in the midfoot and forefoot area. While in the heel area, proven standard PU material stabilizes and absorbs the energy at the heel touchdown. Combined with the SECURA VARIO® system, this achieves optimal damping and a safe stance.

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PERFECT NEW SOLUTION FOR COMPLETE PROTECTION.

VARIO FLEX

NEW!

TEXTILE PUNCTURE RESISTANCE WITH VITAL BACK SYSTEM

We combine our proven SECURA VARIO heel shock absorption system with a metal free puncture resistance. This yields VARIO FLEX.

In some areas of use, a light textile puncture resistance in the shoe is highly useful. But do you also know the benefits of our weight-dependent SECURA VARIO® system?

Now we have united both advantages and developed the VARIO FLEX system. With a simple lifting mechanism, you can lift the textile insole in the heel area and exchange the integrated damping module as usual. So we offer you the ideal solution. Individual damping combined with puncture resistance.

Our models with the new VARIO FLEX technology are marked with the following icon:



Of course, our VARIO FLEX technology is DGUV-certified and absolutely safe. As usual, a thought out STEITZ SECURA quality.



CONTROLLING THE CLIMATE, PROTECTING YOUR FEET.



CLIMATE COMFORT.

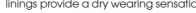
FOR PERFECTLY TEMPERED FEET.

The foot climate technology ensures that you do not get too cold or too hot in your shoes. High-quality leathers, microfiber and lining materials, in connection with the reduction of glues, provide a high breathing activity. In addition, we use GORE-TEX as climate membrane in many models. The core of the STEITZ foot climate technology is the internal leather insole. It consists of vegetable tanned leather and individually adapts to the foot. With its skin-friendly pH-value, it supports the climate comfort. It does not only store the humidity in the shoe, but can also reevaporate that humidity outward very quickly after the end of shift. So you always feel well in your shoe. Without any heat accumulation. Without sweating, Simply a perfect climate



Our aim is to develop safety shoes that convey not only foot protection, but also a comfortable and healthy feeling to the wearer. For this sake, we search for modern materials and consciously renounce to full-area adhesions in construction

High-quality leather and microfiber materials and new breathable functional





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EXCELLENCE IN TECHNOLOGY

VITAL BACK SYSTEM FOOT CLIMATE TECHNOLOGY FITTING SYSTEM

98 percent of the population in the industrial nations are born with healthy feet – however, many adults later suffer from foot problems and the resulting complaints in the locomotor system.

So what has happened on the way? An important factor is the fact that many people wear the wrong shoes. This means that the large majority contents itself with incorrectly fitting shoes, that are too tight or too wide, too big or too small. Few people care about that because they do not even know how it feels when a shoe really fits well. In case of safety shoes, this can have fatal consequences: if the safety shoe does not provide correct hold. This increases the risk of slips, trips and falls.

On the other side, shoes that are too tight cause forefoot problems, which in turn can cause an instable stance.

If you suddenly try an optimally adapted safety shoe, then there is great enthusiasm. Once a wearer experiences correctly fitting footwear, the results speak for themselves leaving the wearer not wanting to wear anything else.

STEITZ SECURA's fit method is a clever concept for an optimal fit, not only lengthwise, but also in the breadth, and offers the ultimate wearing comfort. This is unique and proven and reduces the risk of ill fitting footwear, returns and also allowing to consolidate the range available to staff.

VARIETY WITH METHOD.

STEITZ SECURA'S MULTI-WIDTH SYSTEM.

With the unique STEITZ SECURA multi-width-system, STEITZ SECURA's safety shoes can be individually fitted to the wearer. For almost every shoe model of our current collection, four different widths are available in each shoe length – so there is no obstacle to a perfect fit of the shoe anymore.



ITS THE TECHNOLOGY IN THE FITTING.

THAT MAKES THE DIFFERENCE.

Every foot has a different length and width. This simple insight was the foundation stone of our proven multi-width system. Normally, a foot length corresponds to a predefined standard width. Only a foot exactly meeting this norm will really feel well in this shoe, and in reality, this is rather rare. It is therefore not useful to reduce foot size only to one linear measure. If the foot is wider or thinner, the shoe does not really fit in its width. For a comfortable width, you would have to choose a shoe that is either much too large or too small. STEITZ SECURA has solved this problem with its multi-width-system. We manufacture almost all models in four different widths per shoe length.

As you can infer from the table, a wearer with a foot width of 107 mm normally (if no multi-width-system exists) selects a shoe with the size 44 because it fits in its width, i. e. is not too tight. However, if such person only has a foot length of 262 mm, i. e. actually a shoe size of 41, the shoe is much too long.

	Size (Paris stitch)			Foot length	Food width				
	Men	Women	UK		S	NB*	ХВ	XXB	
		35	2	217 mm	85 mm	88 mm	91 mm	94 mm	
		36	3	225 mm	88 mm	90 mm	93 mm	96 mm	
		37	4	232 mm	90 mm	92 mm	95 mm	98 mm	
	38	38	5	240 mm	92 mm	95 mm	97 mm	100 mm	
	39	39	6	247 mm	94 mm	97 mm	99 mm	102 mm	
	40	40	6,5	255 mm	96 mm	99 mm	102 mm	105 mm	
TEITZ multi-width system	41	41	7	262 mm	98 mm	101 mm	104 mm	107 mm	
	42	42	8	270 mm	100 mm	103 mm	106 mm	109 mm	
	43		9	277 mm	102 mm	105 mm	108 mm	111 mm	
vithout multi-width system	44		10	285 mm	104 mm	107 mm	110 mm	113 mm	
	45		10,5	292 mm	106 mm	109 mm	112 mm	115 mm	
	46		11	300 mm	109 mm	112 mm	114 mm	117 mm	
	47		12	307 mm	111 mm	114 mm	117 mm	120 mm	
	48/49		13	315 mm	113 mm	116 mm	119 mm	122 mm	
	50		14	322 mm	115 mm	118 mm	121 mm	124 mm	
	51		15	330 mm	117 mm	120 mm	123 mm	126 mm	
	52		16	337 mm	119 mm	122 mm	125 mm	128 mm	

 $^{^{\}star}$ NB is the standard width of a shoe without multi-width system

SIMPLE. UNIQUE.

QUICK AND EASY DETERMINATION OF SIZE AND WIDTH WITH STEITZ SECURA'S SHELL MEASURING SYSTEM.

A simple system for a perfect fit: for every shoe size, we hold three-dimensional shells with different widths available, which exactly reflect the inner space of our shoes. The trial fitting succeeds safely and extremely fast and reproduces exactly the feeling you also have when wearing our shoes.



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VITAL BACK SYSTEM FOOT CLIMATE TECHNOLOGY FITTING SYSTEM

THE TRICK WITH THE TWIST.

THE BOA® FIT SYSTEM.

In many uses in the area of safety shoes, lacings are an obstacle. Sometimes, they even represent a potential for danger which should not be underestimated. With many of our models, we therefore offer the BOA® FIT SYSTEM.

With a trick towards the perfect fit: the robust construction with steel cable system and a low-friction cable guide allows for lacing in seconds and offering a quick release system.

Also with gloves. The $\mathsf{BOA}^{@}$ FIT SYSTEM and STEITZ SECURA shoes. A dream team.

In terms of quality, we accept no compromise. By means of an absolutely reliable construction, the BOA® FIT SYSTEM rejects dirt, oil and ice, so that the wearer never gets disturbed in his/her concentration. This is an important safety aspect for working at height or confined areas, as e. g. on the roof or on scaffolds. And the safety gloves are there to stay.

Hold for a lifetime.

The screw cap and the cable have been tested under the strictest conditions. Just like STEITZ SECURA's shoes.



OPERATION.



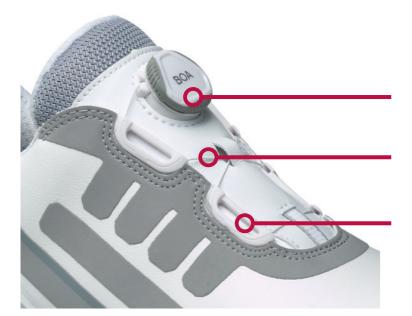
PRESS TO SNAP



TURN TO TIGHTEN



DRAW TO OPEN



SCREW CAP

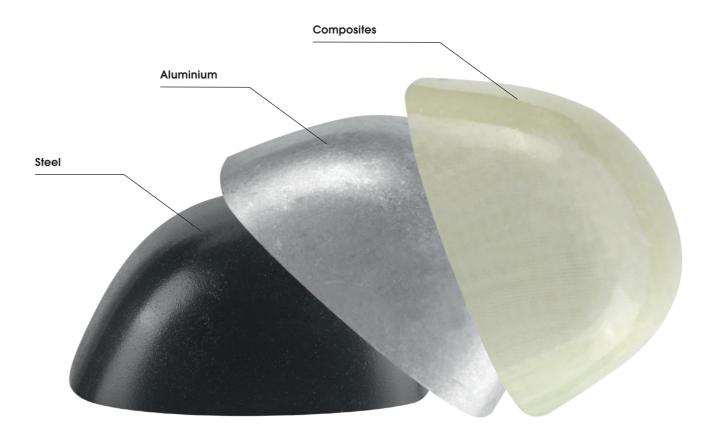
Adapts the fit with precision - click by click.

CABLE

Light, robust and specifically configured for comfort and performance.

CABLE GUIDES

Low-friction cable guides provide for smooth running of the closure.



IT'S THE COMBI.

We understand our fit method as a concertation of single elements based on each other and complementing each other to create a clever system.

After the length and width analysis of the foot by our shell measuring system, the way is paved for a perfectly fitting safety shoe. By means of a sophisticated matrix, the 4 different shoe widths are attributed to their exactly fitting protection caps.

We use three different materials for our protection caps: steel, aluminum and composites. All materials have their defined use. But all protection caps have one thing in common: the asymmetric form.

This form is adapted to the anatomy of the forefoot and considers a. o. the differences between the right and the left foot.

In addition, the subjective sensation of the bearer in the worn shoe is decisive, for no shoe feels like the next. So the mix of materials, solidity, lacing and roll-over behavior play an important role for the subjective feeling if a shoe fits or not.

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SAFETY ST

THE PPE REGULATION

In its PPE Regulation EU 2016/425, the EU defines three risk categories that are respectively subject to different methods of conformity evaluation.

A distinction is made between the following risk groups:

CATEGORY I

Products for the protection from low risks are attributed to this category. For these products, the manufacturer assumes that the user can evaluate the protective function of the PPE himself.

CATEGORY II

These are products offering a standard protection from mechanical risks, e. g. work protective helmets, hearing protection or safety shoes.

CATEGORY III

Category III includes all products protecting from deadly dangers and irreversible harm to health. The PPE of this risk group protects from risks that the user himself cannot evaluate, e. g. risks of aggressive chemicals, breathing in harmful substances or harmful noise. This also includes cutting damage risks when operating saws.

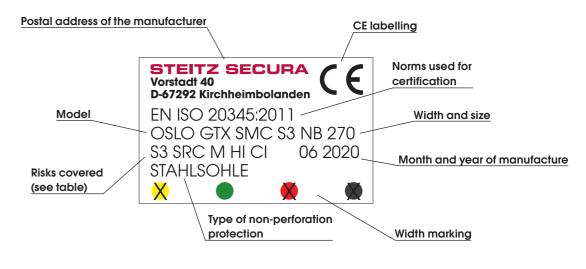
STEITZ SECURA's safety and occupational shoes all comply with the protection from risks of Category II, some special models even with Category III. These include a. o. firemen boots or shoes with integrated cutting protection.

Symbol	Risk covered	Requirement and fulfilled limit values Category								
		Norm	EN ISO 20345:2011				EN ISO 20347:2012			
		,	SB	\$1	S2	S3	ОВ	01	02	03
	Injuries to the tip of the toes due to falling objects, kicking or pinching	Toe protection up to 200 Joule impact and 15.000 Newton pressure load	Х	Х	Х	Х	-	-	-	-
		Basic requirements	Х	Х	Х	Х	Х	Х	Х	Х
	Slight injuries in the heel area Losing the shoe	Closed heel area	0	Х	Х	Х	0	Х	Х	Х
А	Electrical shock up to 250 volts AC Electrostatic charge	Antistatic shoes – continuity resistance between 100 kilo ohms and 1000 mega ohms	0	Х	Х	Х	0	Х	Х	Х
E	Fracture of heel bone	Energy absorption capacity in the heel area – at least 20 joules	0	Х	Х	Х	0	Х	Х	Х
FO	Early destruction of the soles by fuels	Resistance to fuels	0	Х	Х	Х	0	0	0	0
WRU	Ingress of water through the upper material	Resistance of upper materials to water passage and water absorption	0	0	Х	Х	0	0	Х	Х
Р	Penetration through the sole by pointed objects	Resistance against penetration – at least 1100 N STELL SOLE: as a steel insole made of metal SECURA FLEX: as a metal free textile insert / brand sole	0	0	0	Х	0	0	0	×
НІ	Burns from hot surfaces	Heat insulation – at 150°C at least 30 min	0	0	0	0	0	0	0	0
CI	Effects of cold on the foot	Insulation against cold - at -17°C at least 30 min	0	0	0	0	0	0	0	0
HRO	Destruction of the sole by hot surfaces	Resistance of the sole against contact heat – at 300°C for at least 60 seconds	0	0	0	0	0	0	0	0
М	Injuries in the mid-foot area (instep) due to falling objects	Mid-foot protection – resistance up to 100 joules impact	0	0	0	0	0	0	0	0
SRA	Falls caused by slipping	Anti-slip on ceramic tile / cleaning agents	0	0	0	0	0	0	0	0
SRB	Falls caused by slipping	Slip-resistance steel floor / glycerine	0	0	0	0	0	0	0	0
SRC	Falls caused by slipping	SRA + SRB	0	0	0	0	0	0	0	0
		ESD protection against electrostatic disc	narge ad	cording	to DIN E	N IEC 61	340-4-3			

LABELLING.

THE FLAP STICKER.

If you take a look on the backside of the flap in the shoe, you will find all relevant information you need for categorization. This data is binding and shall help to determine the type of safety class danger of the respective use.



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PRO-ACTIVE, PRODUCT, PROTECTION.

DIN EN 61340-4-3 - THE PROTECTION NORM

Electro-static discharges are the enemies of sensitive electronic components. In the worst case, voltage punctures produced by them can lead to the destruction of components or the ignition of highly flammable substances.

By respecting the norm in our safety shoes, we undertake to keep the imposed ESD thresholds values. This is proactive product protection.

We test the resistance values of our models according to the more demanding method of DIN EN 61340-4-3. For this purpose, the discharge capacity of the safety shoe is confronted with a defined extreme climate situation. For temperature and humidity each have a strong impact on electric resistance.

The ESD models are tested in a range of electrical resistance between 100 Kiloohm and 100 Megaohm.

The individual sole series have been tested by notified testing institutes in the form of a type examination according to EN 61340-4-3 (with 12%±3 residual moisture at 23°C). After production, 100% of the shoes are tested to guarantee this resistance value without any compromise.



STEILE LEXICO

We have equipped some of our new models with the new STEITZ FLEXO closure system as a standard. Set up once, the individual fit of your safety shoe is guaranteed forever. Day after day. Without time-consuming lacing.

What is much more important is to avoid trips and falls risks due to open laces. For us, this is the logical connection between comfort and protection. Typical for STEITZ SECURA.

Do you prefer conventional lacing? No problem. Classical laces are included with each shoe.

The following models are equipped with STEITZ FLEXO:

CP 4100 ESD

CP 4210 ESD

CP 4300 ESD / CP 4300 SF

JULIA

FRIEDA

Our STEITZ FLEXO closure system is also available as accessory article for laced low-shoe models. You can find additional information on page 101.

THE BENEFITS AT A GLANCE:

Flexible and robust rubber lacing

Individually adaptable

Always constant lacing intensity

Simplifies and accelerates the procedure of taking the shoe on and off

Reduces the risk of a potential trip hazard

Brilliantly suitable for works on turning machines



You can find additional details about FLEXO directly here: https://steitzsecura.com/flexo



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